



Den Braven

Acryl-W

High quality water based acrylic sealant



ratio of joint depth to the width of the joint with a joint width up to 10 mm is 1:1, with a minimum of 5 mm in width and depth. For joints wider than 10 mm, the depth is the width divided by 3 plus 6 mm. For more information see the Technical Bulletin Joint Dimensions in the Knowledge Base on our website www.denbraven.com.

PRODUCT DESCRIPTION

Zwaluw Acryl-W is a high quality sealant based on acrylic dispersion. After application the product cures to a soft plasto-elastic rubber due to the evaporation of the water from the sealant.

KEY BENEFITS

- Excellent price/quality relation
- Paintable with water based and synthetic paints- Perfect adhesion without use of a primer on most, even slightly damp substrates
- Interior and exterior uses- Almost odourless
- Easy to apply and clean- Non corrosive towards metals

APPLICATIONS

Zwaluw Acryl-W was specifically developed for sealing connection joints between stairs, walls, ceilings, skirtings, windowsills, wooden and metal window frames, concrete and brickwork.

DIRECTION FOR USE

A joint with the correct dimensions is able to absorb movements between building materials. The joint depth should always be in the correct relationship of the joint width. A general rule is the

TECHNICAL SPECIFICATIONS

100% Modulus	DIN 53504 S2	0,40 N/mm ²
Application Temperature		+5°C to +40°C
Base		Acrylic dispersion
Application Rate	@ Ø3 mm/4 bar	800 g/min
Curing Time		
Density	ISO 1183-1	1,71 g/ml
Elongation At Break		240
Flow	ISO 7390	< 2mm
Frost Resistance		Up to -15°C
Joint Movement		12,5%
Shore A Hardness	DIN 53505/ ISO 868	30
Skin Formation	@+23°C/50% RH (DBTM 16)	7 minutes DBTM 16
Temperature Resistance		-20°C to +75°C
Tensile Strength		0,40 N/mm ² (DIN 53504)

These are typical values

LIMITATIONS

Not suitable for continuous exposure to water, Not suitable for PE, PP, PC, PMMA, PTFE, soft plastics, neoprene and bituminous substrates, *Exterior applications only in good, dry weather, and it must stay dry for at least 5 hours after application

SURFACE PREPARATIONS AND FINISHING

Application temperature +5°C to +40°C (applies to environment and substrates). All substrates must be solid, clean, dry, and free of grease and dust. Substrates to be cleared of all loose particles, absorbent substrates do not need to be absolutely dry. Very porous substrates like: gypsum, airated concrete, limestone, etc, need to be primed with a mixture of 1 part Acryl-W and 2 parts water. Always test adhesion prior to application. Finish and smooth with water.

PAINTABILITY

Zwaluw Acryl-W is paintable when fully dry. During curing product will show shrinkage, which can cause cracking of the paint. Paintable with water based and synthetic paints. Painting with water based paints can create cracking. We recommend testing compatability with paint prior to application.

CLEANING

Tools should be cleaned after use with water. Hands can be cleaned with Zwaluw Wipes and/or water and soap.

SHELF LIFE

In unopened original packaging between +5°C and +25°C, shelf life till 18 months after production date, stored in a dry place.

BOSTIK CERTIFICATIONS

- A+ French VOC Regulation
- EN 15651-1: F-EXT-INT 12.5P
- Emission EC1 Plus – very low emission



HEALTH & SAFETY

Product Safety Data Sheet must be read and understood before use. These are available on request and via our websites

WARRANTY & GUARANTEE

Bostik warrants that its product complies, within its shelf life, to its specification.